ORIGINAL



MEMORANDUM

PER TURBS

AZICORP COMPANIONAL

2016 SEP 21 AM 11 US

TO:

Docket Control

Betty Camargo

Paralegal, Legal Division

DATE:

FROM:

September 21, 2016

RE:

NOTICE OF FINAL RULEMAKING

DOCKET NO. RG-00000A-15-0098

Attached is a letter from the Arizona Attorney General's office approving the Final Rulemaking amending the Pipeline Safety Rules, A.A.C. R14-5-202, R14-5-203, R14-5-204, R14-5-205 and R-14-5-207. The rules are effective immediately upon filing with the Secretary of State.

Arizona Corporation Commission DOCKETED

SEP 2 1 2016

DOCKETED BY

On this 21st day of September, 2016, the foregoing document was filed with Docket Control as a Notice of Final Rulemaking, and copies of the foregoing were mailed on behalf of the Safety Division to the following who have not consented to email service. On this date or as soon as possible thereafter, the Commission's eDocket program will automatically email a link to the foregoing to the following who have consented to email service.

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Steve Marositz KINDER MORGAN ENERGY PARTNERS, L.P 2319 S. Riverside Ave Bloomington California 92316 Ву:

Betty Camargo Paralegal



MARK BRNOVICH ATTORNEY GENERAL

September 12, 2016

Mr. Charles H. Hains Staff Attorney The Arizona Corporation Commission 1200 W. Washington Street Phoenix, Arizona 85007 RECEIVED

SEP 1 9 2016

LEGAL DIVISION
AZ CORP COMM

RE: A.G. Rule No. 2016-0007; A.A.C. R14-5-202, R14-5-203, R14-5-204, R14-5-205 and R14-5-207 (Final Rules)

Dear Mr. Hains,

We have reviewed the above-referenced rule promulgated by the Arizona Corporation Commission. We have determined that the rule is in proper form, is clear, concise and understandable, within the power of the agency to adopt and within legislative standards, and was adopted in compliance with appropriate procedures required by A.R.S. § 41-1044. In addition, we have determined that the Arizona Corporation Commission has demonstrated that the rule needs to be effective immediately in accordance with A.R.S. § 41-1032.

The Attorney General's approval of the rule shall not be construed as an endorsement of policy issues relating to or resulting from the rulemaking. Policy decisions relating to the rulemaking are those of The Arizona Corporation Commission and not the Office of the Attorney General.

Accordingly, pursuant to A.R.S. § 41-1044, I have affixed my signature to the original Approval of Final Rules and have forwarded it together with the original rule, preamble, Economic, Small Business and Consumer Impact Statement and three copies of each to the Secretary of State.

We have enclosed a copy for your reference

Sincerely,

Mark Brnovich Attorney General

Enclosure

ATTORNEY GENERAL APPROVAL OF RULES

1. Agency Name: Arizona Corporation Commission

2. Chapter Heading: Corporation Commission-Transpiration

3. Code Citation for the Chapter: 14 A.A.C. 5

4. The Articles and the Sections involved in the rulemaking, listed in alphabetical and numerical order:

Sections	<u>Action</u>
Article 2	
R14-5-202	Amend
R14-5-203	Amend
R14-5-204	Amend
R14-5-205	Amend
R14-5-207	Amend

The rules contained in this package are approved pursuant to the standards set forth in A.R.S. § 41-1044. The Attorney General's approval of the rule shall not be construed as an endorsement of policy issues relating to or resulting from the rulemaking. Policy decisions relating to the rulemaking are those of Arizona Corporation Commission and not the Office of the Attorney General. The Attorney General has determined that the rules comply with A.R.S. § 41-1032 and the rules are effective immediately upon filing.

14 Sept 16

Mark Brnovich

Attorney General

Date

AGENCY RECEIPT

2016 SEP 14 PH 4: 41

NOTICE OF FINAL RULEMAKING

FILED

1. Agency name:

Arizona Corporation Commission

2. The Subchapters, if applicable; the Articles; the Parts, if applicable; and the Sections involved in the rulemaking, listed in alphabetical and numerical order:

Article, Part, or Section Affected (as applicable) Rulemaking Action

Article 2

R14-5-202 Amend

R14-5-203 Amend

R14-5-204 Amend

R14-5-205 Amend

R14-5-207 Amend

AGENCY CERTIFICATE

NOTICE OF FINAL RULEMAKING

2016 SEP 14 PM 4: 42

FILED

<u>1.</u>	Agency name: Arizona Corpo	ration Commissio	n	
<u>2.</u>	Chapter heading: Corporation C	ommission – Tran	asportation	
<u>3.</u>	Code citation for the Chapter:	14 A.A.C. 5		
<u>4.</u>	The Subchapters, if applicable; the	Articles: the Parts	s, if applicable; and the Secti	ions involved in the
	rulemaking, in numerical order:			
	Article, Part, or Section Affecte	d (as applicable)	Rulemaking Action	
		a tas applicable)	Ituromaning Procedur	
	Article 2			
	R14-5-202		Amend	
	R14-5-203	•	Amend	
	R14-5-204		Amend	
	R14-5-205		Amend	
	R14-5-207		Amend	·
<u>5.</u>	The rules contained in this package	are true and corr	ect as (choose one: proposed	d or made):
	Made			
<u>6.</u>	Signature of Agency Chief Executive	Officer in ink	7/8/11 Date signed	0
	Semina of Indones, Sepon Divolity	CILION III IIII	Date Signed	
	Jodi Jerich		Executive Director	<u>r</u> _

Title of signer

Printed or typed name of signer

NOTICE OF FINAL RULEMAKING

TITLE 14. PUBLIC SERVICE CORPORATIONS; CORPORATIONS AND ASSOCIATIONS; SECURITIES REGULATION

CHAPTER 5. CORPORATION COMMISSION – TRANSPORTATION ARTICLE 2. PIPELINE SAFETY

PREAMBLE

<u>1.</u>	Article, Part, or Section Affected (as applicable)	Rulemaking Action
	R14-5-202	Amend
	R14-5-203	Amend
	R14-5-204	Amend
	R14-5-205	Amend
	R14-5-207	Amend

2. Citations to the agency's statutory rulemaking authority to include both the authorizing statute (general) and the implementing statute (specific):

Authorizing statute: Arizona Constitution, Article XV § 3.

Implementing statute: A.R.S. §§ 40-441, 40-202(A), 40-203, 40-321(A), 40-322, 40-336

3. The effective date of the rule:

a. If the agency selected a date earlier than the 60 day effective date as specified in A.R.S. § 41-1032(A), include the earlier date and state the reason or reasons the agency selected the earlier effective date as provided in A.R.S. § 41-1032(A)(1) through (5):

Immediately upon filing in the Office of the Secretary of State after Attorney General certification per A.R.S. §§ 41-1032(A), 41-1044 and 41-1057. Immediate effectiveness of these rule amendments is justified under A.R.S. § 41-1032(A)(1) and (2), to preserve the public health and safety and to avoid a violation of the PHMSA deadline for the Commission to adopt regulations conforming to the current federal regulations for pipeline safety. Because the rule amendments deal directly with the handling of natural gas and other hazardous liquids transmitted through pipelines, the rule amendments will preserve the public health or safety.

b. If the agency selected a date later than the 60 day effective date as specified in A.R.S. § 41-1032(A), include the later date and state the reason or reasons the agency selected the later effective date as provided in A.R.S. § 41-1032(B):

Not applicable

4. Citations to all related notices published in the Register as specified in R1-1-409(A) that pertain to the record of the final rulemaking package:

Notice of Rulemaking Docket Opening: 21 A.A.R. 685, May 15, 2015

Notice of Proposed Rulemaking: 21 A.A.R. 674, May 15, 2015

Notice of Supplemental Proposed Rulemaking: 21 A.A.R. 3158, December 11, 2015

Notice of Emergency Rulemaking: 22 A.A.R. 5, January 1, 2016

Notice of Emergency Rulemaking Renewal: 22 A.A.R. 1637, June 24, 2016

5. The agency's contact person who can answer questions about the rulemaking:

Name:

Charles Hains, Commission Counsel, Legal Division

Address:

Arizona Corporation Commission

1200 W. Washington St. Phoenix, AZ 85007

Telephone:

(602) 542-3402

Fax:

(602) 542-4870

E-mail:

Chains@azcc.gov

Web site:

www.azcc.gov

6. An agency's justification and reason why a rule should be made, amended, repealed or renumbered, to include an explanation about the rulemaking:

The Commission's Pipeline Safety rules establish construction and safety standards for gas, liquefied natural gas ("LNG"), and hazardous liquid pipeline systems and for master meter systems. The rules are designed to protect all residents of and visitors to the State of Arizona by helping to ensure that the handling and transportation of gas, LNG, and hazardous liquids are conducted in the safest manner possible. The primary purpose of this rulemaking is to make the Commission's Pipeline Safety rules consistent with current federal pipeline safety regulations so that the Commission maintains compliance with the requirements of its intergovernmental agreement with the U.S. Department of Transportation's Pipeline and Hazardous Material Safety Administration ("PHMSA"). The rulemaking accomplishes this by updating the incorporations

by reference for 49 CFR Parts 40, 191, 192, 193, 195, and 199, as well as several PHMSA reporting forms, and by clarifying some requirements of the rules.

Under Title 49, § 60105 of the U.S. Code ("49 U.S.C. § 60105"), the Commission holds certification from PHMSA authorizing the Commission to prescribe and enforce safety standards and practices for intrastate pipeline facilities and intrastate pipeline transportation. (See 49 U.S.C. § 60105(a).) The Commission is also authorized to act as an interstate agent under 49 CFR Chapter 601. To maintain its certification, the Commission must annually submit to PHMSA a certification stating, inter alia, that the Commission (1) has regulatory jurisdiction over the standards and practices to which the certification applies; (2) has adopted, by the date of certification, each applicable standard prescribed under 49 U.S.C. Chapter 601 or, if the standard was prescribed no later than 120 days before certification, is taking steps to adopt the standard; and (3) is enforcing each adopted standard through means including inspections by qualified Commission employees. (49 U.S.C. § 60105(b).) The certification filing must also identify the persons subject to the Commission's safety jurisdiction, describe specific types of reported accidents or incidents during the past 12 months, provide an investigation summary for each accident or incident, and describe the Commission's regulatory and enforcement practices. (49 U.S.C. § 60105(c).) PHMSA may reject certification for a state authority if it determines that the state authority is not satisfactorily enforcing compliance with the applicable federal safety standards of 49 U.S.C. Chapter 601. (49 U.S.C. § 60105(f).) A state authority that carries out a safety program pursuant to certification under 49 U.S.C. § 60105 is eligible to obtain grant funding from PHMSA of up to 80 percent of the state authority's costs for the personnel, equipment, and activities reasonably required to carry out the program for the next calendar year. (49 U.S.C. § 60107(a).) One of the performance factors considered by PHMSA when determining the allocation of grant funds to a state authority is whether the state has adopted the applicable federal pipeline safety standards. (49 CFR § 198.13(c)(7).) PHMSA can withhold payment if it determines that a state authority is not satisfactorily carrying out its safety program. (49 U.S.C. § 60107(b).) PHMSA requires the Commission to update its Pipeline Safety rules to the current federal standards by December 31, 2015.

The Commission commenced this rulemaking through a Notice of Rulemaking Docket Opening and Notice of Proposed Rulemaking published in the *Arizona Administrative Register* on May 15, 2015. The Commission held an oral proceeding on June 18, 2015, and did not receive any oral or

written public comments on the rulemaking. On August 26, 2015, the Commission approved a Notice of Final Rulemaking ("NFRM") package for filing with the Attorney General ("AG") for certification under A.R.S. § 41-1044. The NFRM included language demonstrating the need for an immediate effective date for the rulemaking as provided under A.R.S. § 41-1032. The Commission filed the NFRM package with the AG on September 15, 2015. Subsequent to the filing of the NFRM package, the AG notified the Commission that the AG considered modifications made to a date parenthetical included in the NFRM to constitute a substantial change under A.R.S. § 41-1025 and thus would not approve the NFRM. The Commission withdrew the NFRM package and proceeded with a Notice of Supplemental Proposed Rulemaking to continue the regular rulemaking process to promulgate the updated rules.

Because the Commission's failure to meet the requirements of the certification program could result in loss of funding for the Commission's Pipeline Safety program, and the PHMSA deadline for the Commission to update its Pipeline Safety rules to the current federal standards is December 31, 2015, the Commission also filed a Notice of Emergency Rulemaking ("NERM") with the AG on October 22, 2015, under A.R.S. § 41-1026, to adopt the rule revisions herein.

At the time the NFRM was approved by the Commission, the most recent codification of 49 CFR Parts 40, 191, 192, 193, 195, and 199 had been issued on October 1, 2014. However, 49 CFR Parts 192, 193, 195, and 199 had recently been amended through a PHMSA rulemaking. Thus, in the NFRM, the Commission included the following parenthetical date citation for the 49 CFR Parts: "(October 1, 2012 October 1, 2014, as amended by the Final Rule published at 80 Fed. Reg. 168 (January 5, 2015) and effective March 6, 2015)." The Notice of Proposed Rulemaking had included a parenthetical date citation of February 5, 2015, which was intended to represent the current version of the 49 CFR Parts as of March 31, 2015, when the language for the proposed rulemaking was initially provided to the Commissioners for consideration at an Open Meeting. The Commission found that the revision to the date parenthetical included in the NFRM would not result in a substantial change to the proposed rules, under A.R.S. § 41-1025, because the revision did not change the persons affected by the rules, the subject matter of the rules, the issues determined by the rules, or the effects of the rules. The AG disagreed, however, concluding that the revision resulted in a substantial change.

The rule text in the NFRM also differed from that in the propose rulemaking because it updated the parenthetical date for Form PHMSA F 7100.1-1, located in R14-5-204(A)(2), by replacing

"(January 2011)" with "(January 2011 May 2015)." The Commission also found that this revision would not result in a substantial change because the revision did not change the persons affected by the rules, the subject matter of the rules, the issues determined by the rules, or the effects of the rules. The January 2011 form and the May 2015 form differ in that the May 2015 form requires the preparer to check two additional boxes to identify commodity group and operator type and requires the preparer to break down total excavation damage events by root cause rather than just reporting the total. Both versions have burden estimates of approximately 16 hours.

The rule language included in the Notice of Supplemental Proposed Rulemaking differs from that included in the NFRM only in the parenthetical date citation for the 49 CFR Parts incorporated by reference in R14-5-202(B). A new codification of the 49 CFR Parts was issued on October 1, 2015, in accordance with the U.S. Government Publishing Office's regular codification schedule. Because this new codification includes all of the updates reflected in the revised date parenthetical included for the NFRM, and the new codification can be referenced more simply, the Commission included the October 1, 2015, date in the Notice of Supplemental Proposed Rulemaking.

Through the NERM, the Commission will comply with the PHMSA requirement for the Commission's Pipeline Safety rules to be consistent with the current federal pipeline safety standards before January 1, 2016. Yet A.R.S. § 41-1026(D) provides that if an agency has not issued either a Notice of Proposed Rulemaking or a Notice of Supplemental Proposed Rulemaking to adopt rule revisions consistent with its NERM within 180 days after the effective date of the rules as revised by the NERM, the rules as revised by the NERM will expire and will be ineligible for renewal. Thus, the Commission can only maintain its compliance by engaging in regular rulemaking.

For the Commission to preserve public health and safety and to maintain the Commission's compliance with federal requirements, the regular rulemaking must be completed and must become effective as quickly as possible. If the Commission fails to adopt the rule updates permanently through regular rulemaking, the Commission could lose federal grant funding for the Commission's Pipeline Safety program. This would constitute an imminent budget reduction and would result in serious prejudice to the public interest, which is best served by a robust Pipeline Safety program that has sufficient resources to enforce the current federal safety standards. Because the rules at issue establish safety standards consistent with the current federal safety standards, it is in the public interest to have the rules in effect and capable of enforcement as soon

as possible. The Commission intends for this rulemaking to be adopted with an immediate effective date, under A.R.S. § 41-1032(A)(1) and (2), to preserve the public peace, health, and safety, and to avoid a violation of federal law or regulation.

7. A reference to any study relevant to the rule that the agency reviewed and either relied on or did not rely on in its evaluation of or justification for the rule, where the public may obtain or review each study, all data underlying each study, and any analysis of each study and other supporting material:

None

8. A showing of good cause why the rulemaking is necessary to promote a statewide interest if the rulemaking will diminish a previous grant of authority of a political subdivision of this state:

Not applicable

9. A summary of the economic, small business, and consumer impact:

Small Business Subject to the Rules: These rules do not change the responsibilities of master meter operators already established in 1970 by the adoption by the Commission of the Code of Federal Regulations, Title 49, Parts 191 and 192.

The new rules may increase testing costs for operators of liquefied natural gas facilities when welding is performed, although such costs should be minimal as welding is a non-recurring activity. Such costs will only be incurred if the liquefied natural gas facility operator is not already ensuring that nondestructive testing is completed for each weld performed on newly installed, replaced, or repaired pipeline or appurtenances.

The new rules will have no effect upon consumers or users of the gas service provided by regulated public utilities as they presently are required to be in compliance with all standards, but, this will benefit consumers, users and the general public by maintaining a safe pipeline system.

The new rules are the least costly method for obtaining compliance with the long standing minimum safety standards. The rules do not impose additional standards. There is no less intrusive method.

10. A description of any changes between the proposed rulemaking, to include supplemental notices, and the final rulemaking:

The following clarifying changes were made to the final rulemaking:

- a. R14-5-202(B) was revised by replacing "(October 1, 2012 February 5, 2015)" with "(October 1, 2012 October 1, 2015).";
- R14-5-204(A)(2), was revised by updating the date of the incorporation by reference for Form PHMSA F 7100.1-1, by replacing "(January 2011)" with "(January 2011 <u>May 2015</u>).";
- c. To simplify the text submitted for the Notice of Final Rulemaking by including "no change" for those subsections that are not being changed.

11. An agency's summary of the public or stakeholder comments made about the rulemaking and the agency response to the comments:

Public Comments & Staff and Commission Responses Thereto					
(formal comments provided in response to the Notice of Supplemental Proposed Rulemaking					
("NSPRM"))					
Spectrum Comment	Staff Response	Commission Response			
The notices were mailed to an old office address even though Spectrum changed its mailing address with Staff in Docket No. G-20923A-15-0030 ("Complaint case"). Because the Notice of Proposed Rulemaking ("NPRM") was sent to the old address, Spectrum had no opportunity to comment.	The address on file with Staff for Desert Gas, LP ("Desert Gas") was updated when Staff was made aware of the correction. The NPRM, Notice of Emergency Rulemaking ("NERM"), and NSPRM were all published in the Arizona Administrative Register, providing notice to the public. Spectrum provided comments to the NSPRM during the formal comment period and has had an opportunity to be heard.	The Administrative Procedure Act ("APA"), A.R.S. §§ 41-1001 et seq., generally requires that notice of rulemaking activity be provided through publication in the Arizona Administrative Register. The additional notice provided by the Commission through mailing to stakeholders was provided as a courtesy. The Commission regrets that the courtesy copies were sent to Desert Gas using an outdated address. However, because Spectrum was able to comment on the NSPRM, Spectrum has had an opportunity to be heard, and no additional action is needed.			
The rule change in A.A.C. R14-5-202(T) ("Rule 202(T)" only impacts two operators in the state, and Applied LNG Technologies ("ALT") was as surprised as Spectrum was.	Staff is unaware of any comments or objections from ALT. ALT was included on the proposed service list filed by Staff and has been included on the service list throughout this matter. The number of facility operators impacted by a rule change does not lessen the appropriateness of adopting a safety rule change. Additional operators may begin operating within Arizona. Additionally, transmission pipeline operators are already required to comply with a similar requirement. Staff acknowledges that there will be a cost impact to liquefied natural gas ("LNG") facility operators that	Rule 202(T) establishes a safety standard that will apply equally to any LNG facility that operates in Arizona. While that list may only include the facilities of two operators currently, it may include more in the future. The Commission agrees with Staff that the number of entities subject to a rule establishing a generally applicable standard to protect health, safety, and welfare is not a measure of the appropriateness of the rule. Additionally, ALT is on the service list for this matter, has been sent numerous documents regarding the rule changes pursued by the Commission, and has not made any			

are not already performing nondestructive testing of all welds performed on newly installed, replaced, or repaired pipeline or appurtenances. The Commission specifically added that impact to the Economic, Small Business, and Consumer Impact Statement ("EIS") adopted in Decision No. 75250. Staff believes that Rule 202(T) provides flexibility because it does not specify the technology to be used. The choice of technology will impact costs. Additionally, Rule 202(T) is prospective and will only impact new welds.

comments regarding Rule 202(T) or any other aspect of the rulemaking. Because none of the mail sent to ALT has been returned as undeliverable, the Commission concludes that ALT has received ample notice of this matter.

Spectrum does not understand why the Commission feels the need to modify 49 CFR § 193.2303 when the other 49 states accept it. Spectrum does not see the rationale for this change and wonders what safety or economic data was relied upon for this change. The LNG industry is being singled out, and Spectrum is not aware of any pipe weld failure to suggest change is needed. This rule change will give pause to other LNG investments that may be made in Arizona.

Arizona's pipeline safety program meets federal audit standards and maintains a very proactive regulatory oversite safety program. Other states typically follow Arizona's example. The process of liquefying natural gas is cryogenic and involves both increasing pressure and decreasing temperature to change natural gas into a liquid. The pressure is comparable to that experienced by transmission pipe, for which 100 percent nondestructive testing is already required for new welds. although transmission pipe is not

subjected to comparable operating

temperature stresses. Rule 202(T)

footing with facilities that operate

puts LNG facilities on equal

under comparable pressures.

The Commission previously determined, for intrastate transmission pipeline transporting gas and operating at a pressure at or above 20 percent of specified minimum yield strength ("SMYS"), that it was appropriate to establish a 100-percent nondestructive testing requirement for welds performed on newly installed, replaced, or repaired pipeline or appurtenances. (See A.A.C. R14-5-202(S).) That the transmission pipeline testing requirement was supported by Southwest Gas lends credence to the Commission's position that such a standard was appropriate to enhance safety and was not unduly burdensome. The Commission believes that it is likewise appropriate to enhance the safety of LNG facilities by requiring 100percent nondestructive testing of field welds for LNG pipeline, which is subject to similar operating pressures.

Spectrum takes issue with statements made at the June 18 hearing suggesting that the rule changes were required only to maintain compliance with the federal code and that funding would be at risk if the rule changes were not adopted.

"The notion that funding would be at risk if the ACC didn't adopt the Federal code is false and deceptive. Should the enforcement department be At the June 18 oral proceeding, Staff stated that the rulemaking is primarily to adopt updates to the CFRs and additionally made some clarifications to the rules. The text of the rules, with the changes identified, was published in the Arizona Administrative Register in accordance with proper rulemaking procedure.

In accordance with the Federal Certification and Grant Program, each state Pipeline Safety Program The Commission agrees with Staff that the primary purpose of the rule revisions was to update the incorporations by reference to federal regulations and forms, which were made to ensure that the Commission's Pipeline Safety Program maintained eligibility for federal funding. Spectrum is incorrect that failure to update the incorporations by reference would not jeopardize that federal funding, as the Commission's certification

allowed to write the rules? This is a public policy issue and should be treated as such." must adhere to federal certification guidelines to assure full funding. The Pipeline Safety Section is audited annually for compliance with federal guidelines. Failure to adhere to the guidelines will result in decreased funding. Safety is a public policy concern. This does not change the analysis of the appropriateness of adopting the rule changes.

under 49 U.S.C. § 60105 is dependent upon the Commission's timely adoption of the applicable safety standards prescribed under 49 U.S.C. Chapter 601.

Many of the issues before the Commission can be described as public policy issues. This label does not remove the issue from treatment through rulemaking. Indeed, when the issue implicates safety concerns, and it is appropriate to address the issue through a safety standard that must apply across the board to certain activities or types of facilities, the APA generally requires that the standard be adopted through rulemaking. (See A.R.S. § 41-1001(19).)

This change impacts ongoing work Spectrum has in progress. On July 20, as part of the Settlement Agreement in the Complaint case ("Settlement Agreement"), Spectrum submitted a package to the Pipeline Safety office advising of a modification to its Desert Gas plant. The package included the x-ray strategy for the package, which was approved by a Pipeline Safety office email. Installation is underway, and Spectrum would like to avoid a conflict over the xray requirements. Spectrum has other projects in process as well that will be impacted by Rule 202(T).

Rule 202(T) went into effect on an emergency basis on December 15, 2015. Certain facilities were assembled and welds were performed before Rule 202(T) became effective. Those welds were performed in a manner consistent with the rules then in effect and need not be tested under Rule 202(T). New welds performed after December 15, 2015, are subject to the new testing requirement in Rule 202(T). Additionally, Staff noted that Rule 202(T) does not require that nondestructive testing be done by x-ray.

The Commission agrees with Staff that any weld described in Rule 202(T) and performed on or after December 15, 2015, is required to be nondestructively tested before it is placed into service.

The Settlement Agreement includes 100 percent testing for only the welds that were the cause of the complaint, not for all future welds, although that is what Staff had desired.

Settlement Agreements generally apply only to the matter at hand and not to future matters. Staff does not believe that the Settlement Agreement addressed the issue of nondestructive testing where no weld failure had been detected. In one section, the Settlement Agreement addressed welds performed specifically in connection with the methane compressor the Complaint case concerned. In another section of the Settlement Agreement, Desert Gas agreed that all future welds would meet the requirements of 49 CFR § 193.2013(b)(C), which is the incorporation by reference of

The Commission agrees that the Settlement Agreement required 100 percent nondestructive testing only for the welds at issue in the Complaint case. The Commission notes that the Settlement Agreement also provided that "none of [its] provisions may be referred to, cited. or relied upon by any other Party as precedent in any proceeding before [the] Commission . . . for any purpose except in furtherance of the purposes and results of [the Settlement] Agreement." The Settlement Agreement does not and could not resolve the Commission's policy as to all field welds made in all LNG facilities, not just the

American Society of Mechanical Ehrenberg facility operated by Engineers ("ASME") standards for Desert Gas, whereas Rule 202(T) quality of welds. The ASME does. The appropriate manner for requirements are only implicated the Commission to establish a 100when failed welds are detected and percent nondestructive testing do not address the frequency of standard for such welds is through nondestructive testing on a standard rulemaking under the APA, and the basis. This situation is addressed Settlement Agreement did not under National Fire Protection remove Desert Gas's obligation to Association ("NFPA") Code 59A, § comply with rules promulgated by 6.6,3.2, the Commission after execution of the Settlement Agreement. This rule change has a significant The costs associated with the The Commission concurs with economic impact. Has the nondestructive testing can vary Staff's assessment that the economic Commission calculated the widely based upon the scope of the impacts of Rule 202(T) will vary increased cost of future expansion work, the number of welds, and the depending upon the testing methods for LNG plant owners and method of testing used. The rule used, which are determined by considered how this action will change does not specify the testing operators, as well as the extent to stymie growth? methodology, so operators can which new welds are made at a select methods that are already facility. The Commission believes approved under the ASME that the additional expense incurred incorporated by reference in the due to 100-percent nondestructive CFRs and in the Commission's testing of new welds made at an rules. Because the rule change LNG facility will result in enhanced applies only to new welds safety and, if the nondestructive performed on jurisdictional pipeline testing detects and causes an operator at the facility location, as part of to require remediation of faulty installation, repair, or replacement welding, may result in significant of pipeline or appurtenances, and savings to the operator by preventing not to any welds made on shop the damages that could result from fabricated units purchased and pipeline breach. installed as single components, the total number of welds to be tested is limited. In general, rules, regulations, or Staff does not agree that entities Staff's response is appropriate. The statutes are created by one body that promulgate rules do not Commission, similar to and enforced by others. Was the enforce those rules. One of the administrative agencies at other source for this rule the same as the defining characteristics of levels of government, is authorized enforcement? Is there any check administrative agencies is that they by law to promulgate rules and to and balance in the process? combine aspects of legislative enforce those rules. The Arizona (creating new requirements), Legislature has provided the executive (enforcing jurisdictional Commission this authority with requirements), and potentially regard to pipeline safety through judicial (if enforcement is A.R.S. §§ 40-441 et seq. It is the adjudicated internally) functions. Commission, rather than Staff, that The federal regulatory regime determines whether to propose a rule governing pipeline safety also and whether a proposed rule will be combines rulemaking and adopted as a final rule. It is also the enforcement in one entity. Commission rather than Staff that Arizona statutes (A.R.S. §§ 40-441 ultimately decides, through a formal et seq.) authorize the Commission Decision made after an evidentiary to promulgate rules for the hearing presided over by an impartial enhancement of pipeline safety and administrative law judge, whether to enforce compliance with those any formal enforcement action will rules. be taken against an operator for

failure to comply with a rule. In

Staff is proposing the rule, but the Commission must vote to adopt the proposed rule changes in a process that follows APA requirements. The Commission is an elected body. Because the rules do not fall within the Commission's exclusive ratemaking authority, the rules also must be reviewed and approved by the Attorney General in order to become effective.

addition, revisions to the Commission's pipeline safety rules can only become effective upon certification from the Attorney General under A.R.S. § 41-1044, as the rules do not fall under the Commission's exclusive and plenary constitutional ratemaking authority. Checks and balances are in place, as required by applicable laws.

Spectrum's plant integrates several skid-mounted package compressors and a few other prefabricated skids with pipe on them. These packages can be installed and removed and are always manufactured elsewhere. Is all of the on-skid piping subject to Rule 202(T)? If so, this will preclude Spectrum from being able to use packaged compressors and systems without having them built according to the rule. The gas producing states have thousands of these units in operation and don't require 100 percent of welds to be tested. Did anyone think about this?

Rule 202(T) would apply only to those welds that are performed on site at the facility. Prefabricated assemblies would not be impacted by Rule 202(T). Nonetheless, it will remain the operator's responsibility to provide documentation demonstrating that the prefabricated assemblies have been constructed and tested in accordance with other existing regulations and adopted standards.

The Commission agrees that Rule 202(T) applies only to welds performed on site at an LNG facility, "on newly installed, replaced, or repaired pipeline or an appurtenance." Thus, Rule 202(T) would not require Desert Gas to complete nondestructive testing of welds made in the manufacture of a prefabricated skid or other packaged plant item.

It appears that Spectrum may have misunderstood the applicability of Rule 202(T) and that this misunderstanding contributed to Spectrum's conclusion that Rule 202(T) presents a great burden to Desert Gas's operations.

Spectrum has been told that the upshot of Rule 202(T) is the elimination of a particular exception provided in NFPA 59A § 6.6.3.2. Why does the Commission believe the NFPA erred in providing the exception, and what is the basis for the Commission's adopting rules that exceed the Pipeline and Hazardous Materials Safety Administration ("PHMSA") code and the American National Standards Institute ("ANSI") piping codes, which are the industry standards throughout the industrialized world?

Staff believes that Rule 202(T) will improve safety and that, from a policy perspective, standards articulate minimum conduct (the floor). Staff believes that with regard to public safety, the driving force behind rule changes should not be to treat the floor as the ceiling as to what constitutes reasonable or appropriate requirements. Staff believes that a safety improvement is appropriate if it can be reasonably anticipated to improve a safety concern. Rule 202(T) will improve safety by requiring full nondestructive testing on all new welds for the installation, repair, or replacement of LNG pipeline or appurtenances. As stated above, Staff believes that the increased testing requirements. comparable to the testing requirements for transmission pipeline, are reasonable because of the pressure and thermal stresses to which the pipeline is exposed.

NFPA 59A § 6.6.3.2 generally requires full radiographic or ultrasonic examination of all circumferential butt welds, but provides exceptions for certain liquid drain and vapor vent piping and for pressure piping operating above -20° F (-29° C), for which 30 percent of each day's circumferentially welded pipe joints must be nondestructively tested in accordance with ASME B31.3. Rule 202(T) eliminates these exceptions for any pipe welds falling within its requirements. The Commission agrees with Staff that industry standards establish minimum requirements rather than maximum requirements and, further, that Rule 202(T) will enhance the safety of LNG facilities. The Commission further believes that PHMSA's inquiry into revising the federal pipeline safety regulations applicable to LNG facilities suggests that PHMSA also sees room for safety improvements over the current federal and industry standards. The

	relevant inquiry engaged in by the
	Commission regarding Rule 202(T)
	is whether safety improvements can
	and should be made for welds
	performed at LNG facilities in
	Arizona. The Commission
	concluded that safety improvement
·	can and should be made.

Discussion Resulting from Procedural Order of January 28, 2016, and Commission Responses Thereto

On January 28, 2016, a Commission Administrative Law Judge issued a Procedural Order ("P.O.") requiring Staff to file responses to specific questions and allowing Spectrum and any other interested person to file responses to Staff's responses. Spectrum was the only entity to file responses. A subsequent P.O. required Staff to file a reply to Spectrum's responses. Introductory statements made by Spectrum, the questions posed by the P.O., and the discussion resulting therefrom, are set forth below, along with the Commission's responses.

	forth below, along with			~
P.O. Question	Staff Response to	Spectrum	Staff Reply to	Commission
	P.O. Question	Response to	Spectrum	Response
		Staff Response	Response	
N/A	N/A	Spectrum is a	The PHMSA	The Commission
		regional LNG	rulemaking process	understands that
		producer and owns	is at a germinal	Desert Gas is likely
		Desert Gas. Desert	stage, and it could	to experience some
***		Gas serves over	be three to five	additional expenses
		50,000 gallons per	years before any	as a result of Rule
		day of LNG from its	federal rule change	202(T), but believes
		Ehrenberg plant, for	is made. Until	that Desert Gas can
		fueling stations in	recently, Robert	mitigate those
		Arizona and	Miller, Supervisor	expenses through the
1		southern California,	of the	timing of the testing
		but is a relatively	Commission's	and the choice of
1		small operation.	Pipeline Safety	testing methods. As
		Desert Gas does not	Program, was the	stated previously, the
		transport or transmit	national chair of	Settlement
		LNG through a	the National	Agreement addressed
		transmission main	Association of	specifically the issues that had arisen
		or otherwise outside	Pipeline Safety	in the Complaint
		its property lines.	Regulators ("NAPSR"). After	case, and it applies
		Spectrum has extensive	his chairmanship,	only to Desert Gas.
		extensive experience with	Mr. Miller	While the
		regulation of LNG.	continued to be a	Commission could
		In the Complaint	voting board	have decided to
		case, Desert Gas	member of	propose rulemaking
		worked with Staff to	NAPSR, As such,	to require all LNG
		enter into a	Mr. Miller voted in	facility operators to
		Settlement	support of holding	comply with the
		Agreement that	the workshops	safety-enhancing
		adopted several	referenced by	provisions included
		proactive measures	Spectrum. [Mr.	in the Settlement
		that go beyond	Miller retired from	Agreement, the
		federal and state	the Commission in	Commission instead
		regulatory	May 2016.]	has adopted through
		requirements and	State regulators in	the NERM the more
		were specifically	the field of pipeline	flexible requirement
		tailored to ensure	safety generally	in Rule 202(T),
		safety at the	have more	which corresponds to
		Ehrenberg LNG	expertise than, and	the requirement
		plant. The subject	are relied upon by,	previously adopted
		matter of the	federal regulators.	for transmission
		complaint involved	Staff is not	pipeline in R14-5-

no release of natural gas in any form, no injury to persons, no damage to property, and no pipe weld failures that allowed pipe to physically come apart. Spectrum believes that the measures it agreed to in the Settlement Agreement are cost effective and will lead to significantly greater assurances of safety within its Ehrenberg operations than will Rule 202(T), which will impose significant additional cost without any significant benefit. If Spectrum must comply with Rule 202(T) in addition to the terms and conditions of the Settlement Agreement, Spectrum will suffer adverse economic impact. Currently, 49 CFR § 193.2013 adopts the NFPA 59A standard (§ 6.6.3) for welded pipe tests for LNG, requiring that all circumferential butt welds be examined fully by radiographic or ultrasonic inspection, except that for pressure piping operating at above -20° F, only 30 percent of each day's circumferential welded pipe joints must be tested over the entire

persuaded that PHMSA's efforts reduce or eliminate the appropriateness of adopting Rule 202(T). Rule 202(T) is not in conflict with current federal regulations and is permissible because state agencies are permitted to adopt more stringent requirements. Staff believes that Rule 202(T) treats cryogenic facilities the same as the Commission's rules already treat other high pressure pipelines that carry hazardous liquids or natural gas. Operators are already required to perform 100 percent nondestructive testing on all new welds on transmission pipeline. (See R14-5-202(S).) Some of Spectrum's piping is 49 CFR Part 192 piping operating at transmission pressures. Facilities used in the cryogenic phase of the liquefying process are subject to unique thermal stresses. Ensuring the integrity of welds for such facilities is no less important than it is for transmission pipelines.

202(S). The Commission notes that the Settlement Agreement specifically required use of x-ray testing, which Rule 202(T) does not. The Commission further points out that its Pipeline Safety Program personnel are nationally recognized for their expertise, which will be shared during the PHMSA regulatory process. Should PHMSA actively determine that 100percent nondestructive testing of LNG pipeline welds in the field is inappropriate for some reason, the Commission will consider PHMSA's determination and could decide to revise Rule 202(T) accordingly. However, as was noted by Staff, PHMSA's consideration of appropriate revisions to the regulation of LNG facilities is only beginning, and the process may take several years. The Commission would not best serve the public interest by delaying permanent adoption of Rule 202(T), a standard that the Commission expects to enhance the safety of LNG facility operations.

			T	
		circumference.		
	·	Rule 202(T)		
		removes this		
	•	exception,		
		Rule 202(T) is		
		unnecessary and		·
		unduly burdensome		
		and fails to take into		
		account the current		
		PHMSA process to		
		examine regulation		
		of LNG, which		
		includes experts		
		from various		
		perspectives.		
	•	PHMSA has more		
		experience and		
		background in		
		cryogenics and in		
		determining the		
	'	appropriate level of		
		nondestructive		
		testing for LNG		
		facilities than does		
		the Commission,		
		The Commission		
		should defer to the		
		PHMSA process to		!
		define the necessary		
		safety regulations		
		for LNG facilities.		
		Spectrum's Arizona		
		operations have no	•	
		piping that is under		
		both high pressures		
		and low		
		temperatures.		
		Desert Gas's piping		
		that contains LNG		
		is at low pressure		
		and low		
		temperatures and		
		consists of stainless		
		steels and		
		aluminum, which		
		are not weakened by		:
		low temperatures.		
		_		
1. What are the	The standard testing	Staff did not	Staff was asked to	Staff's response
technologies	methods are liquid	indicate what the	identify the	identified the
available to	penetrant, magnetic	standards are	permissible	available testing
nondestructively	particle, radiography (x-	regarding each of	methods of	methodologies, as
test welds as	ray), and ultrasonic.	the tests it lists,	nondestructive	requested.
required under Rule	These methods are	including frequency	testing and did so,	description
202(T)?	recognized by NFPA	of testing. ASME	including attached	
	59A (2001) and ASME	B31.3 at § 344.1.3	copies of the	
			1 appropriate	

	Standard B31.3 (1996),	defines three	standards, which	
	both of which are	different terms for	speak for	
	incorporated by	examination-100	themselves in	
	reference in 49 CFR §	percent, random, or	terms of frequency.	
	193.2013.	spot. Spectrum	The standards do	
		maintains that 100	not require 100	
		percent	percent testing of	
		nondestructive	transmission main	
		testing is not	welds, although	
		necessary and will	Arizona does under	
	1	, ,		
		not provide	R14-5-202(S). The	
		significant benefit	ASME and NFPA	
		to justify the	standards do not	
•		increased costs.	create ceilings for	
			what constitutes	
			appropriate	
			frequency for	
			nondestructive	
			testing.	
2. What is the	Staff obtained estimates	Staff's response is	Staff agrees that its	The Commission
estimated cost to	from three Arizona	largely speculation.	response is	finds Staff's
test a weld using	testing laboratories for	No one can be sure	speculative, as	estimates helpful in
each of the	each method. It takes	what the cost	examples are.	understanding the
technologies	approximately 30 to 60	impacts of Rule	Staff provided	probable costs of
identified in	minutes to set up	202(T) will be, but	reasonable	testing under Rule
response to question	portable testing	they will be	approximations	202(T). As stated
[1]?	equipment and between	significant. Staff's	based on current	previously, the
[*],	10 and 30 minutes to test	response is based on	charges and	
	each weld, depending on	production work	, –	Commission believes
	field conditions and the	•	industry	that an LNG facility
	1	and does not reflect	experience.	operator will have
	testing method used.	what will likely be	Staff did not	the ability to mitigate
	Radiographic testing	found in the field	include lost	its testing costs
	generally takes the	and, further, does	production cost in	through its choices
	longest. However,	not include the cost	its estimates	regarding the timing
	testing laboratories	associated with a	because	of the testing and the
	uniformly charge by the	loss of production	nondestructive	nondestructive
	hour rather than by	from the facility.	testing must be	testing technology
	weld. Each Arizona	For a repair that	completed before	chosen. These
	testing lab would charge	involves welding at	facilities are placed	choices will also
	for a full day's labor per	the plant, Staff's	into service. An	influence the
	technician because the	estimate includes	operator will have	duration of any
	Arizona LNG facilities	only the cost of the	some control over	period of non-
	are outside of the lab's	inspection work.	the lost production	production that
	vicinity. Each lab would	The full economic	costs experienced	results not simply
	also charge a flat rental	impact of Rule	based upon its	from the need for
	cost for the mobile	202(T) would	decision as to the	repair but from the
	testing lab and darkroom	include the loss of	timing of	requirement for
	facilities, at a cost of	production. Rule	nondestructive	testing to be
	approximately \$700 per	202(T) would	testing (on a rolling	completed.
	day, and would charge	impact testing of 95	basis during	Additionally, an
	travel expense of	percent of the welds	construction or	
	approximately \$0.75 per	performed on any		operator's chosen
	mile, per diem of \$175	-	only at the end of	site for an LNG
		new facilities	all construction).	facility will continue
	per technician, and the	Spectrum	Staff acknowledges	to have great
	costs of consumable	contemplates	that the rule will	influence upon the
L	testing materials. The	building. Spectrum	impose a cost on	costs of testing and

costs for the different methods, not including the \$700 flat rental cost, \$135/technician per diem, and \$0.75 per mile of travel, would be approximately as follows: Radiography: Labor cost of \$145/technician/hour for 8 hours, film cost of \$36 to \$41 per weld; Ultrasonic: Labor cost of \$80/technician/hour for 8 hours; Liquid penetrant: Labor cost of \$75/technician/hour for 8 hours; \$15 per can of liquid penetrant used; and Magnetic particle: Labor cost of \$75/technician/hour for 8 hours and approximately \$35/day for materials used, The time to perform a weld (approximately 45 to 60 minutes for the welds at issue in the Complaint case) exceeds the time to nondestructively test a weld. Because the existing rule already required 30 percent of each day's welds to be nondestructively tested, and each testing lab charges for a full day's labor, the major difference in costs created by Rule 202(T) arises from the incidental costs of additional consumable testing materials such as film or liquid penetrant. Overall testing costs may even decrease because the testing could be done after completion of welding activity

recently purchased 10 acres of land from the State of Arizona for the purpose of investing in a new LNG plant adjacent to the existing plant. The project has been suspended due to "economic head winds in the energy sector," but any added costs would further degrade its chance of success. If the LNG sector is unnecessarily burdened with additional regulations, it will locate elsewhere. PHMSA is undertaking a full evaluation of regulation of LNG facilities. Spectrum will participate and believes that the appropriate method to modify the code is to make a proposal before a body of experts in the welding of carbon steel pipe. Staff should submit written comments to PHMSA. If PHMSA agrees, the change can be included in the next edition of the federal code.

LNG facility operators, but has considered the costs and believes that the costs will vary depending on the circumstances and how an operator manages welding projects. Whether the cost of testing renders a particular project economically infeasible is not the threshold for appropriateness of a rule, particularly a safety rule. Also, the costs will be lower for LNG facilities constructed closer to locations that have local nondestructive test service providers.

the duration of any delay in production that results therefrom, due largely to the proximity of testing services to the site. It is up to an LNG operator to determine whether new or expanded LNG facility operations are economically feasible. Rule 202(T) should not have a great impact upon that decision, as the costs to comply with Rule 202(T) should not be substantially greater than the costs to comply with the prior requirement to test 30-percent of each day's welds. Indeed. costs may be lower if all nondestructive testing is completed at the end of construction, thereby saving on minimum daily labor costs. While it is appropriate for the Commission to consider and evaluate the estimated economic benefits and burdens associated with any rule adopted, Spectrum's speculation regarding the impact that the enhanced safety standards could have upon potential future expansion plans should not serve as a deciding factor in the Commission's analysis. Spectrum has criticized the data provided by Staff. but has itself

	nonformed It's 1			
	performed over multiple days, rather than being			provided no data to
	done each day, as			support its criticisms.
	required by 49 CFR §		İ	As stated previously,
	193.2013. Staff believes			Commission Pipeline
İ) .			Safety Program
	that any cost increase			personnel will be
	will be incidental.			participating in the
	***************************************			PHMSA process, as
				they are recognized
2 77. 04.00	G. 201			experts in the field.
3. To Staff's	Staff is not aware of any	Spectrum knows of	Spectrum's	While the
knowledge, has any	other U.S. state's or	no other state,	assertion that	Commission
other U.S. state, any	other jurisdictional	jurisdictional	PHMSA and	acknowledges that it
other jurisdictional	governmental entity's	government entity,	industry are the	would be easier not
governmental	having adopted a	or industry standard	entities with the	to be the first
entity, or any	requirement like that in	that has adopted a	primary expertise	regulatory body to
recognized industry	Rule 202(T). Arizona's	requirement	regarding LNG	adopt a safety
standard-setting	pipeline regulations are	substantially similar	safety regulation is	standard, the
entity adopted a	generally proactive and	to or more stringent	erroneous.	Commission does not
requirement	ahead of other states.	than Rule 202(T).	PHMSA works in	believe that being the
substantially similar	The NFPA 59A and	Both the NFPA and	partnership with	first equates to being
to that in Rule	ASME B31.3, adopted	PHMSA provided	NAPSR and	wrong. The
202(T) or more	in 49 CFR Part 193,	an exception for	recognizes that in	Commission's
stringent than the	require 100 percent	"warm pipe" (pipe	matters of	Pipeline Safety
requirement in 49	nondestructive testing of	operating at	intrastate safety	Program personnel
CFR 193.2[3]03? If	several types of welds.	temperatures above	regulation,	have extensive
so, please identify	(See NFPA 59A at §§	-20° F) by allowing	including for LNG	experience and
each such entity and	6.6.3.2 and 6.6.3.3;	30 percent of such	facilities, the states	knowledge in the
provide a copy of	ASME B31.1 at §	pipe's welds to be	possess the leading	areas of pipeline
the requirement	341.43(b).)	nondestructively	source of expertise.	safety and welding.
adopted.		tested. Spectrum's		These personnel will
	,	Arizona operations		provide their
		involve 95 percent		expertise to PHMSA
		warm pipe. NFPA,		through the LNG
		ASME, and		Workshop process.
		PHMSA are the		The existence of such
		entities with		an effort by PHMSA
		primary expertise in		reinforces for the
		this area. The		Commission its own
		PHMSA process		
		should be allowed		recognition that there are safety
	į	to "play itself out"		
		before any changes		improvements to be
		are made that could		made in LNG facility
		significantly impact		operations. Rule
		small operations of		202(T) will help to
!		LNG facilities.		bring about such
		Spectrum provided		safety improvements.
		the text of an email	The state of the s	
		sent by PHMSA on	editor-	
		March 9, 2016,		
		announcing an	İ	
		upcoming two-day		
	.	LNG Workshop		
		being held May 18-	ļ	***************************************
		19, 2016.	ŀ	
		17, 2010.		

	}	T		
		According to the		
		email, the LNG		
		Workshop was to		
		include federal and		
		state regulators,		
		emergency		
		responders, NFPA		
		59A technical		
		committee		
		members, industry,		
		and interested		
		members of the		
		public.		
4. What caused	Staff has recently grown	Spectrum worked	Staff acknowledges	A a state of supervision of the
Staff to conclude	concerned by the quality	with Staff in the		As stated previously,
that it is necessary			that Spectrum has	the Settlement
	of welding performed at	Complaint case to	complied with the	Agreement approved
to require	LNG facilities, such as	develop a	Settlement	in the Complaint case
nondestructive	concerning the welds at	Settlement	Agreement from	applies only to
testing of each weld	issue in the Complaint	Agreement with	the Complaint case	Desert Gas, not to
performed on site at	case. In that case,	measures that go	and notes that the	any other LNG
an LNG facility on	Desert Gas performed a	above and beyond	Settlement	facility operator.
newly installed,	plant upgrade involving	the current rules and	Agreement	The appropriate
replaced, or repaired	83 welds and used two	that will be as or	required Desert	manner for the
LNG pipeline or	contracted welders.	more cost effective	Gas to perform 100	Commission to adopt
appurtenances?	Fewer than half of the	in providing	percent	generally applicable
	required 30 percent of	assurances of safety.	nondestructive	safety standards for
	daily welds were	No gas was ever	testing of the welds	LNG facilities is
	nondestructively tested.	released, and no	in question.	through rulemaking,
	After the upgraded	piping physically	The Settlement	not through a
	facility was operational,	came apart due to	Agreement binds	Settlement
	additional remedial	failed welds. The	only Staff and	Agreement in one
	nondestructive testing	problem involved	Spectrum, while a	specific case. Rule
	was done, revealing that	issues with the	rule change would	202(T) applies to the
	8 out of 15 additionally	welding contractor	impose the	other LNG facility
	tested welds were faulty.	Spectrum hired,	requirement on all	currently operating in
	Upon re-welding, one	which produced	operators	Arizona and to future
	repaired weld was still	substandard quality	throughout the	LNG facilities and
	faulty. Staff found the			\
		welds. Spectrum	state. Spectrum	does not require that
	greater-than-50 percent failure rate "profoundly	paid a significant	already is not the	only x-ray testing be
		fine and agreed to	only LNG facility	used. Had Desert
	troubling." Staff	pay a higher fine	operator in	Gas completed the
	believes that had 100	should the problem	Arizona, and	30-percent
	percent testing been	recur.	another LNG	nondestructive
	required at the time, the	100 percent	storage facility is	testing required for
	issue (which ultimately	nondestructive	under construction	its daily welds,
	was attributed to one of	testing is not the	in Tucson. That	Desert Gas may have
	the contracted welders	failsafe the rule	and any other new	detected the faulty
	being unqualified to	would suggest. X-	LNG facility will	nature of the welds
	perform the work	ray examination can	be subject to Rule	sooner and may have
	required) would have	be useful in	202(T).	saved itself some
	been identified and	determining the		difficulty and
	rectified before the	quality of a weld,		expense. A blanket
,	upgraded facility was	but cannot		requirement for 100
	operational.	accurately predict		percent of welds to
	Welding and material	physical failure.		be nondestructively
	failure are the second	Under the various		tested before the
The same of the sa			t	

	landing comes of air air	1	T	
	leading cause of pipeline	codes, each weld is		welds are placed into
	failures in the nation.	permitted a certain		service is very clear
	The greatest risk of	percentage of flaws.		and will avoid any
	failure for a faulty weld	Examination of x-		potential confusion
	is when it is first brought	ray tests of pipe		or misunderstanding
	under full operating	welds are subject to		regarding the testing
	stress.	interpretation, as		required, which
	It may be cheaper for an	Spectrum has		should simplify
	LNG facility operator	experienced		compliance efforts.
	using contracted welders	firsthand.		compliance energy.
	to identify and have	The events that gave		
	faulty welds repaired	rise to the		
	prior to initiating	Complaint case		
	operations for the	•		
	welded plant because	were independent of	İ	
		the percentage of		
	identifying problems	testing required.		
	while the welding	Spectrum		
	activity is ongoing	acknowledged that		
	means that the welders	mistakes were		
	will still be available to	made. But neither		
1	perform necessary	that incident nor the		[
	remedial work.	possibility of future		
	Demand and lack of	facilities justified		
	natural gas storage in	Rule 202(T) when		
	Arizona may lead to	Spectrum has		
	growth in LNG	expended		
	operations in Arizona.	significant costs to		
	Staff foresees demand	implement the	V.	
	for LNG peak-shaving	measures agreed to		
	plants. Also, the	in settling the		
	American Gas	complaint from the		
	Association noted in	Complaint case.		
	August 2013 that natural	T		1
	gas supplies nearly one-			1
	fourth of all energy used			
	in the U.S The U.S.			
	Department of Energy			
	projects that			
	consumption of natural			
	gas will increase 11			
	percent by 2030.			
5. Is Staff aware of	Staff is aware of one	Cnartman diag	D	TI 6
any incidents of	incident, but notes that	Spectrum disagrees with Staff's	Regarding peak	The Commission
weld failure in LNG	PHMSA has only		shaving facilities,	finds persuasive
facility pipeline or	required LNG operators	response for	Staff reiterates that	Staff's reasoning that
appurtenances in the	to file annual and	multiple reasons.	the Commission is	if a weld performed
U.S. or any other		First, Staff is	not bound to treat	under presumably
country? If yes,	incident reports since 2011 and that no	incorrect that peak	federal regulations	favorable factory
please identify		shaving LNG	as the ceiling on	conditions can fail
where and when the	regulations required	facilities are not	what is appropriate	and cause a rupture
incident occurred,	reports of failures prior	regulated, as they	regulation by the	and release of large
	to that time.	clearly are within	states. Federal	quantities of gas, a
identify what entity	"Additionally, a large	the scope of 49	regulators already	weld performed
or entities owned	number of LNG	U.S.C. § 60102 and	defer to the greater	under less favorable
and operated the	facilities, mostly peak	the scope of	expertise of state	field conditions also
affected LNG	shaving operations, are	PHMSA regulations	regulators in this	could fail and cause
facility pipeline or	still not regulated and	starting at 49 CFR §	area.	such release. Should

appurtenances, describe any findings regarding the cause of the incident and identify by whom those findings were made, and describe the physical and economic damages caused by the incident.

reports of failures would go unreported unless they were large enough to garner media attention." On December 18, 2014, at the Intermountain Gas LNG facility near Nampa, Idaho, a weld located inside a tube within an economizer component failed, resulting in a leak of natural gas at a pressure of 600 psi. The leak caused the economizer box to rupture, which caused personnel to activate the emergency shutdown of the LNG facility. There were no injuries or fatalities as a result of the failure, but 185,000 cubic feet of natural gas were released, and property damages exceeded \$102,000.

193.2001. It is common knowledge in the North American LNG industry that 49 CFR Part 193 was written and adopted specifically in response to growth in the number of peak shavers being built in the northeast. Second, the Intermountain Gas incident does not appear to be material to Spectrum's operations, and it involved an economizer with prefabricated welds delivered to the site. The economizer's prefabricated welds would not have been subject to testing under Rule 202(T). Third, several regulations indicate reporting requirements (such as 49 CFR § 193.2011). Spectrum strongly disagrees that failures at a large number of LNG facilities would go unreported, to the extent that those failures would pose a safety threat to persons and property.

Contrary to Spectrum's assertions, the Intermountain Gas incident demonstrates that improper welds on components that operate under the pressures and temperature variations present at an LNG facility can and do fail. The fact that the failed weld was performed in a tightly controlled factory setting reinforces Staff's view that welds performed under field conditions. where performance of a proper weld is more difficult. must be subjected to full examination. The reporting requirements for leaks and spills at LNG facilities only came into effect in 2011, and the requirements apply only to LNG facilities regulated by PHMSA.

such an incident occur, the monetary value of the losses incurred by Desert Gas (both in product and due to damages) could exceed any added costs that would be incurred as a result of the 100 percent nondestructive testing requirement in Rule 202(T). Additionally, public health and safety would be jeopardized.

6. What is the operating pressure present in typical LNG pipeline and appurtenances used in the same manner as those at Desert Gas's LNG facility?

Desert Gas's LNG plant operation and maintenance manual states that normal operating pressures prior to starting up the turbo-expanders range from 15 psi at the LNG storage tanks to 690 psi

There is no "typical LNG pipeline." Spectrum has a very small percentage of piping (less than 300 feet) operating at low temperatures. Most of Spectrum's piping is pressure

Staff is not just concerned about "cold" pipe. Staff is concerned about the integrity of welds that are subjected to high pressures and to welds that are The Commission shares Staff's concern regarding the integrity of field welds subjected to high pressures, regardless of the temperature of the gas within.

r	1	Y	,	
	discharge pressure at	piping subject to	subjected to high	
	one of the methane	ASME B31.1, §	pressures and	
	compressors. The inlet	345, for which the	cryogenic	
	pressure from the	30 percent testing	temperatures. The	
	TransCanada pipeline	exception under	cryogenic	
	facility that feeds the	NFPA 59A, §	liquefying process	
	LNG facility is	6.6.3.2 applies	will involve	,
	approximately 630 psi.	because it is	facilities that are	
		operating above -	"warm" and under	
	and the second s	20° F. Generally,	high pressure,	
		the highest pressure	facilities that are	
		at which Spectrum	"cold" and under	
		handles LNG is	high pressure, and	
		around 100 psi,	facilities that are	
		downstream of the	"cold" and under	
		truck loading pump	negligible pressure.	
!		when filling a	Staff has no reason	
		trailer. Normal	to dispute that the	
		trailer pressure after	"cold" facilities	
		loading is 15 psi.	under significant	
		As a comparison,	pressure are	
		city transit buses	limited. However,	
		and CNG fueled	there are facilities	
-		cars have pressure	in Spectrum's	
		of 3,500 psi.	LNG plant that will	
			experience	
			pressures as high	
			as 1,000 psi. Most	
			of the facilities will	
			be "warm" high	
			pressure or "cold"	
			high pressure, both	
			of which create	
			safety concerns for	
			Staff, Staff	
			believes that the	
			concern with	
			testing the integrity	
			of welds is at least	
			equal to the	
			concern presented	
			by transmission	
			pipeline and that	
			for some of the	
			piping, the high	
			thermal stresses	
			create additional	
			stress further	
			supporting testing.	
7. What is the	For intrastate natural gas	Spectrum believes	Spectrum's	The Commission
operating pressure	transmission facilities,	that the testing of	response focuses	believes that the
present in typical	under 49 CFR §	natural gas	on the federal	comparable pressures
natural gas	192.619, the maximum	transmission	requirements,	to which
transmission	allowable operating	pipelines depends	which apply to	transmission pipeline
pipelines for which	pressure ("MAOP")	more on line	interstate facilities.	field welds and LNG
100 percent of new	varies based on the	location than	At an intrastate	facility pipeline field

welds must be	facility and is as low as	operating pressure.	level, Arizona	welds are exposed
nondestructively	250 psi and as high as	49 CFR Part 192,	requires 100	makes it reasonable
tested?	837 psi.	Subpart E addresses	percent	and appropriate to
		natural gas pipeline	nondestructive	require the same
		welding and	testing for all new	level of testing for
		includes	welds for	each.
		requirements for	transmission	
		nondestructive	facilities,	
		testing based on classes of locations	regardless of conditions. (R14-	
		and operating	5-202(S).)	
		conditions (such as	3-202(3).)	
		in 49 CFR §		
		192.241 and 49		
		CFR § 192.243(d)).		
		In contrast, Rule		
		202(T) takes into		
		account neither		,
	•	class location nor		
		percentage of		
		specified minimum		
		yield strength		
		("SMYS").		
8. What are the	Temperatures of the gas	Spectrum's Desert	Staff agrees that no	The Commission
temperatures	at an LNG plant	Gas LNG facility	single pipe at	agrees with Staff that
present in typical LNG pipeline and	typically range from 60° F down to -270° F (the	has LNG pipeline with temperatures	Spectrum's facility must withstand the	Rule 202(T) applies to all welds
appurtenances used	temperature at which gas	ranging from a high	full range of	performed at an LNG
in the same manner	condenses into liquid,	of 250° F to a low	pressure or	facility on newly
as those at Desert	considered cryogenic).	of -242° F and	temperature	installed, replaced, or
Gas's LNG facility,	At an LNG plant like	pressures ranging	changes necessary	repaired pipeline or
and what impact do	Desert Gas's LNG plant,	from a high of 1,000	in the cryogenic	appurtenances,
those temperatures	turbo expanders reduce	psi to a low of 15	liquefaction	regardless of the
have upon pipeline	the temperature of gas to	psi. But no single	process.	temperature to which
and weld materials?	well below 0° F, but	pipe experiences	Staff does not	the pipeline is
	only a portion of the gas	this range of	agree with	exposed.
	is condensed to liquid,	temperatures or	Spectrum's	
	and the remaining gas is	pressures. There	assertion that Rule	
	recompressed, resulting	are many separate	202(T) applies	
	in an increase in	stages of pressure	only to "warm"	
	pressure and temperature before being injected	and temperature at the plant, and the	pipe welds.	
	back into the main gas	piping used for each	Spectrum appears to believe,	
	stream. The wide range	location is	incorrectly, that	
	of pressures and	appropriate for the	Rule 202(T) is	
,	temperatures places	conditions it	intended to correct	
	thermal loads on the	experiences.	an ambiguity in	
	piping and welds.	Spectrum believes	ASME 31.1 §	1
	Under 49 CFR §	that Rule 202(T)	6.6.3.2. Staff has	
	193.2505, LNG	addresses only	been unambiguous	
	operators must have	"warm pipe welds"	that the intent of	
	written cool-down procedures to enable the	(above -20° F), so	the rule is to	
	facility to gradually	there is no question about the	address Staff's safety concern that	
	begin operations to	procedures for the	welds performed	
	avoid placing excessive	lower temperature	for the purpose of	

	4h 1 -4	T	I	T
	thermal stresses on	cryogenic piping.	containing	
	pipeline and	Because LNG	hazardous liquids	
	components.	cannot exist at -20°	at high pressure	
		F, Rule 202(T) has	need to be tested to	
		nothing to do with	confirm the	
		cryogenic piping,	integrity of the	
		and consideration of	weld, whether at a	
		LNG or extremely	"warm" or "cold"	
		low temperature	temperature. The	
		conditions in this	"cold" temperature	
		matter is not	supplies an	
		germane.	additional	
		Borramio.	mechanical stress.	
			Because of this	
			additional stress, it	
			would be	
			inappropriate to	`
			treat LNG facilities	
			as less worthy of	
			inspection than	
			transmission	
			pipeline for which	
			there is already a	
	4		100-percent testing	
			requirement. As	•
			with the	
			transmission weld	
			requirement in	
			R14-5-202(S),	
	·		Rule 202(T)	
			elevates the	
			requirement to be	
			more stringent than	
		,	that established by	
			the ASME,	
What are the	Temperatures in	Spectrum agrees	N/A	The Commission
temperatures	intrastate natural gas	with Staff's		concurs with Staff's
present in the	transmission facilities	response and has no		response
typical natural gas	are generally around 60°	additional response		
transmission	F. Gas temperatures are	at this time.		
pipelines described	usually higher			
in question 7, and	downstream from			
what impact do	compressor stations and			
those temperatures	lower at pressure			
have upon pipeline	reduction stations.		•	
and weld materials?	Aboveground pipe			
and word materials!				
	undergoes some			
	incidental thermal			
	expansion and			
•	contraction due to the			
	changing temperature of			
	its surroundings.			
10. Why does Staff	Pre-manufactured	Spectrum agrees	N/A	The Commission
believe that it is not	components are	with Staff's		concurs with Staff's
necessary to	designed and	response and has no		response. While the
nondestructively	manufactured to specific	•		Commission is aware
		1	1	Commission is await

test all welds made	pressure and temperature	additional response		that even a factory
by a manufacturer	ratings and are subject to	at this time.		weld in a
of a prefabricated	component-specific			prefabricated unit
assembly being	testing requirements			can fail, the
newly installed at an	prescribed by 49 CFR			Commission believes
LNG facility (i.e.,	Part 193 and NFPA			that the welds
that it is only	59A. The welding for			performed on site
necessary to	factory manufactured		. 1	pose a greater risk
nondestructively	components is			and thus merit
test the welds made	conducted in a			nondestructive
on site to connect	controlled environment,			testing per Rule
the prefabricated	reducing variables that			202(T).
assembly to the	could adversely affect			202(1).
existing LNG	weld quality, such as			·
facility pipeline and	temperature, pipe or			
appurtenances)?	appurtenance			
	positioning, etc., and			
1	that cannot be controlled			
	in a field environment.			
<u> </u>	After construction, a			
1	component is also tested			
1	at the factory to ensure			
	that it meets the design			
	specifications and			
	ratings. Provided that	·		
	the manufacturer			
	provides an LNG plant			
	operator documentation			
	stating that a component			
	(including its welds) was			
	tested and meets design			,
		•		
	requirements, the			
	component's welds do			
	not need additional			
	nondestructive testing in			
	the field.			
11. To Staff's	Staff is not aware of	Staff's experience	The safety inquiry	The Commission
knowledge, has any	whether any other U.S.	in regulating this	at issue in Rule	agrees with Staff's
other U.S. state, any	state, other jurisdictional	area is limited	202(T) is whether a	statements regarding
other jurisdictional	governmental entity, or	because Arizona is	weld that must	the experience and
governmental	recognized industry	not an oil-and gas-	withstand specified	expertise of Pipeline
entity, or any	standard-setting entity	producing state, and	stresses, such as	Safety Program
recognized industry	has considered but	Arizona has no gas-	operating pressures	personnel and their
standard-setting	refrained from adopting	processing facilities	up to 1,000 psi, can	involvement with
entity considered	a requirement	other than two	withstand those	PHMSA trainings.
and decided not to	substantially similar to	small-scale LNG	stresses. The	The Commission
adopt either a	that in Rule 202(T). In	plants. Spectrum	relevant experience	also agrees, as stated
requirement	Staff's experience, the	understands that the	is welding skill,	previously, that
substantially similar	Commission's Pipeline	gas transmission	not gas or	federal regulations
to that in Rule	Safety Program is	pipeline facilities in	petroleum	do not provide a
202(T) or a	typically ahead of other	Arizona were	production	maximum standard
	states.	primarily installed	operations. Staff's	for state pipeline
requirement more	states.	1 -		
stringent than the		to connect the	knowledge of	safety regulation and
requirement in 49		producing regions	welds is guided by	that the Commission
CFR 193.2[3]03? If		in West Texas or	multiple qualified	need not wait for
so, please identify		the Rocky	welders within	PHMSA to conclude

each such state or entity and provide a copy of any documentation regarding the entity's consideration and decision not to adopt the requirement.

Mountains to the substantial energy market in California. These larger-scale facilities are significantly different than smallscale liquefiers such as Spectrum's operation. To determine the percentage of welds that must be tested for large interstate facilities, PHMSA takes into consideration the size of pipe, the SMYS, and the Class location of the pipeline and does not always require 100 percent x-ray testing. While Staff may be ahead of other states in implementing pipeline safety rules, it is PHMSA that has the expertise to examine the adequacy of current rules over LNG facilities. The Commission should participate in the PHMSA process to examine the regulation of LNG facilities instead of adopting Rule 202(T), which is unnecessary and will impose substantial additional costs without significant benefit and which interferes with measures already being undertaken by Spectrum by imposing significant additional cost.

Staff, with decades (possibly centuries) of cumulative experience. Staff believes that it has sufficient expertise to understand the relevant issues relating to the quality of welds. Staff's experience is relied upon by federal regulators. Staff's Pipeline Safety Program members have industry experience, are federal safety inspectors, and must receive continuous federally sponsored training. Staff's inspectors have and continue to serve as PHMSA associate instructors for PHMSA's Training and Qualification Division, which is responsible for training state and federal inspectors. Staff's inspectors maintain individual training that exceeds the average training maintained by federal inspectors. Additionally, NAPSR was until recently chaired by the Supervisor of Staff's Pipeline Program, Robert Miller. [Mr. Miller retired in May 2016.] Staff's views are relied upon by federal regulators, and Staff is qualified to promote pipeline

its process before permanently adopting Rule 202(T).

	safety rule
· .	enhancements.
	States are not
•	bound to treat
	federal regulations
	as a ceiling on the
	level of regulation
	in pipeline safety
	matters, and the
	PHMSA process
	will address
	pipeline operations
	regulated by
	PHMSA rather
	than the intrastate
	operations that are
	regulated by states.
	Staff does not
·	believe it necessary
	or appropriate to
	defer adoption of
	Rule 202(T) until
	PHMSA's
	rulemaking process
	concludes.

- 12. All agencies shall list other matters prescribed by statute applicable to the specific agency or to any specific rule or class of rules. Additionally, an agency subject to Council review under A.R.S. §§ 41-1052 and 41-1055 shall respond to the following questions:
 - a. Whether the rule requires a permit, whether a general permit is used and if not, the reasons why a general permit is not used:

None

b. Whether a federal law is applicable to the subject of the rule, whether the rule is more stringent than federal law and if so, citation to the statutory authority to exceed the requirements of federal law:

The rule amendments bring the state rules into conformity with the federal law, thereby paralleling the federal law and therefore are neither more nor less stringent than the federal law.

c. Whether a person submitted an analysis to the agency that compares the rule's impact of the competitiveness of business in this state to the impact on business in other states:

None

13. A list of any incorporated by reference material as specified in A.R.S. § 41-1028 and its location in the rule:

- 49 CFR 40 (October 1, 2015) adopted in R14-5-202(B)
- 49 CFR 191 (October 1, 2015) adopted in R14-5-202(B)
- 49 CFR 192 (October 1, 2015), except I(A)(2) and (3) of Appendix D to part 192 adopted in R14-5-202(B)
- 49 CFR 193 (October 1, 2015) adopted in R14-5-202(B)
- 49 CFR 195 (October 1, 2015), except 195.1(b)(2), (3), and (4) adopted in R14-5-202(B)
- 49 CFR 199 (October 1, 2015) adopted in R14-5-202(B)

14. Whether the rule was previously made, amended or repealed as an emergency rule. If so, cite the notice published in the *Register* as specified in R1-1-409(A). Also, the agency shall state where the text was changed between the emergency and the final rulemaking packages:

Notice of Supplemental Proposed Rulemaking: 21 A.A.R. 3158, December 11, 2015

Notice of Emergency Rulemaking: 22 A.A.R. 5, January 1, 2016

Notice of Emergency Rulemaking Renewal: 22 A.A.R. 1637, June 24, 2016

Changes between the emergency and final rulemaking packages were made to simplify the text submitted by including "no change" for those subsections that are not being changed.

15. The full text of the rules follows:

Coation

TITLE 14. PUBLIC SERVICE CORPORATIONS; CORPORATIONS AND ASSOCIATIONS; SECURITIES REGULATION CHAPTER 5. CORPORATION COMMISSION – TRANSPORTATION ARTICLE 2. PIPELINE SAFETY

section	
R14-5-202.	Construction and Safety Standards for Gas, LNG, and Hazardous Liquid Pipeline Systems
R14-5-203.	Pipeline Incident Reports
R14-5-204.	Annual Reports
R14-5-205.	Commission Investigations
R14-5-207.	Master Meter System Operators

ARTICLE 2. PIPELINE SAFETY

R14-5-202. Construction and Safety Standards for Gas, LNG, and Hazardous Liquid Pipeline Systems

- A. No change
- B. Subject to the definitional changes in R14-5-201 and the modifications noted in this Section, the Commission adopts, incorporates, and approves as its own 49 CFR 40; 191; 192, except (I)(A)(2) and (3) of Appendix D to Part 192; 193; 195, except 195.1(b)(2), (3), and (4); and 199(October 1, 2012 October 1, 2015), including no future editions or amendments, which are incorporated by reference; on file with the Office of Pipeline Safety; and published by and available from the U.S. Government Printing Office, 710 North Capital Street N.W., Washington DC 20401, and at http://www.gpo.gov/fdsys/. For purposes of 49 CFR 192, "Business District" means an area where the public congregate for economic, industrial, religious, educational, health, or recreational purposes and two or more buildings used for these purposes are located within 100 yards of each other.
- C. No change
 - 1. No change
 - 2. No change
- D. No change
- E. No change
 - 1. No change
 - 2. No change
- F. No change
- G. No change
- H. No change
- I. No change
- J. An operator of an intrastate pipeline transporting LNG, gas, or a hazardous liquid shall use a cathodic protection system designed to protect the metallic pipeline in its entirety, in accordance with 49 CFR 192, Subpart I, October 1, 2010 (and no future amendments), as incorporated by reference in subsection (B), and copies available from the Office of Pipeline Safety and the United States Government Printing Office, P.O. Box 371954, Pittsburgh, PA 15250 7954, except. Sections (I)(A)(2) and (3) of Appendix D to Part 192 shall not be utilized. This modifies 49 CFR 192.463(a), 193.2629, and 195.571.
- K. No change
- L. No change
- M. No change
- N. An operator of an intrastate pipeline transporting gas or hazardous liquid that constructs an underground pipeline system using plastic pipe shall bury the installed pipe with at least 6 inches of sandy type soil, free of any rock or debris, surrounding the pipe for bedding and shadi

- ng, unless the pipe is otherwise protected as approved by the Office of Pipeline Safety. Steel pipe shall be installed with at least 6 inches of sandy type soil, free of any debris or materials injurious to the pipe coating, surrounding the pipe for bedding and shading, unless the pipe is otherwise protected as approved by the Office of Pipeline Safety. This modifies 49 CFR 192.321, 192.361, and 195.246.
- O. No change
- P. No change
- Q. No change
 - In the case of all gas except LPG, leakage surveys and grading shall be performed pursuant to the standards set by ASME Guide for Gas Transmission and Distribution Pipeline System, Guide Material, Appendix G-11-1983, including no future editions or amendments, which is incorporated by reference; on file with the Office of Pipeline Safety; published by and available from ASME, Three Two Park Avenue, New York, NY 10016-5990; and modified by omitting 4.4(c) and by replacing "should" with "shall" each time it appears.
 - In the case of LPG, leakage surveys and grading shall be performed pursuant to the standards set by ASME Guide for Gas Transmission and Distribution Pipeline System, Guide Material, Appendix G-11A-1983, including no future editions or amendments, which is incorporated by reference; on file with the Office of Pipeline Safety; published by and available from ASME, Three Two Park Avenue, New York, NY 10016-5990; and modified by replacing "should" with "shall" each time it appears.
 - 3. No change
- R. No change
- S. No change
- T. An operator of an LNG facility shall ensure that nondestructive testing is completed for each weld performed on newly installed, replaced, or repaired pipeline or an appurtenance. This modifies 49 CFR 193.2303.
- T. U. No change
 - 1. No change
 - 2. No change
 - a. No change
 - b. No change
 - c. No change
 - d. No change
 - e. No change
 - f. No change
 - 3. Within 48 hours after receiving telephonic notification pursuant to subsection (Ŧ <u>U</u>)(2), the Office of Pipeline Safety shall:
 - a. No change

- b. No change
 - i. That the operator must have the removed portion of pipeline tested, in accordance with Office of Pipeline Safety directions, by an independent laboratory selected by the Office of Pipeline Safety as provided in subsection (¥ U)(5), to determine the cause or causes of the failure; or
 - ii. No change
- 4. After providing telephonic notice as provided in subsection (Ŧ <u>U</u>)(3)(b), the Office of Pipeline Safety shall confirm its notification in writing;
- 5. No change
 - a. No change
 - i. Determine, as provided in subsection $(\mp \underline{U})(6)$, the independent laboratory that will do the testing and the period of time within which the testing is to be completed;
 - ii. No change
 - iii. No change
 - b. No change
 - i. No change
 - ii. No change
 - iii. No change
 - iv. No change
 - v. No change
- 6. In determining an independent laboratory to perform testing required under subsection (Ŧ <u>U</u>), the Office of Pipeline Safety shall:
 - a. No change
 - b. No change
 - i. No change
 - ii. No change
 - c. No change
 - i. No change
 - ii. No change
 - d. No change
- U. V. No change
- ¥. W. No change
- W. X. No change
- R14-5-203. Pipeline Incident Reports
- A. No change
- B. No change

1. No change

- a. No change
 - i. No change
 - ii. No change
 - iii. No change
 - iv. No change
 - v. No change
- b. No change
- c. No change
- d. No change
- e. No change
- f. No change
- g. No change
- h. No change

2. No change

- a. No change
 - i. No change
 - ii. No change
 - iii. No change
- b. No change
- c. No change
- d. No change
- e. No change
- f. No change
 - i. No change
 - ii. No change
 - iii. No change
 - iv. No change
- g. No change

3. No change

- a. No change
- b. No change
- c. No change
- d. No change
- e. No change
- f. No change
- g. No change

C. No change

- 1. No change
 - a. No change
 - i. No change
 - ii. No change
 - iii. No change
 - iv. No change
 - v. No change
 - b. No change
 - c. No change
 - d. No change
 - e. No change

2. No change

- a. Form PHMSA F 7100.1: Incident Report Gas Distribution System (June 2011October 2014), including no future editions or amendments;
- Form PHMSA F 7100.2: Incident Report Natural and Other Gas Transmission and Gathering Pipeline Systems (December 2012October 2014), including no future editions or amendments; or
- c. Form PHMSA F 7100.3: Incident Report Liquefied Natural Gas (LNG) Facilities (June 2011October 2014), including no future editions or amendments.
- 3. An operator of an intrastate pipeline transporting hazardous liquid shall file a written incident report completed using Form PHMSA F 7000-1: Accident Report Hazardous Liquid Pipeline Systems (December 2012 July 2014), including no future editions or amendments, which is incorporated by reference, on file with the Office of Pipeline Safety, and published by and available from PHMSA as set forth in subsection (C)(2), any time the operator would have been required to make a notification as required under R14-5-203(B)(2).
- 4. No change
 - a. For an LNG, or gas incident, within 20 days after detection; and
 - b. No change
- 5. No change
- 6. After an incident involving shutdown or partial shutdown of a master meter system, an operator of a gas pipeline system shall request and obtain a clearance from the Office of Pipeline Safety before turning on or reinstating service to a <u>the</u> master meter system or portion of the master meter system that was shut down.

R14-5-204. Annual Reports

A. No change

- Form PHMSA F 7000-1.1: Annual Report for Calendar Year 20__ Hazardous Liquid Pipeline
 Systems (June 20112014), including no future editions or amendments, which shall be completed
 in accordance with the PHMSA instructions for the form;
- Form PHMSA F 7100.1-1: Annual Report for Calendar Year 20 ____ Gas Distribution System
 (January 2011 May 2015), including no future editions or amendments, which shall be completed
 in accordance with the PHMSA instructions for the form;
- 3. Form PHMSA F 7100.2-1: Annual Report for Calendar Year 20_ Natural and Other Gas
 Transmission and Gathering Pipeline Systems (December 2012October 2014), including no future
 editions or amendments, which shall be completed in accordance with the PHMSA instructions for
 the form; or
- 4. Form PHMSA F 7100.3-1: Annual Report for Calendar Year 20_ Liquefied Natural Gas (LNG) Facilities (June 2011 October 2014), including no future editions or amendments, which shall be completed in accordance with the PHMSA instructions for the form.
- B. No change

R14-5-205. Commission Investigations

- A. No change
- B. While investigating an incident, accident, or event, the Commission, or an authorized agent of the Commission may:
 - 1. No change
 - 2. No change
 - 3. No change
 - 4. No change
 - 5. No change
 - 6. No change

R14-5-207. Master Meter System Operators

- A. No change
- B. An operator of a master meter system shall comply with this Section as a condition of receiving service from a provider. Noncompliance with this Section by an operator of a master meters meter system constitutes grounds for termination of service by the provider when informed in writing by the Office of Pipeline Safety. In case of an emergency, the Office of Pipeline Safety may give the provider oral instructions to terminate service, with written confirmation to be furnished within 24 hours.
- C. No change
- D. No change
 - 1. No change
 - 2. No change
- E. No change
 - 1. No change

- 2. No change
 - a. No change
 - b. No change
 - c. No change
- F. No change
- G. No change
- H. No change
- I. No change
- J. No change
- K. No change
- L. No change
 - 1. No change
 - 2. No change
 - 3. No change
 - 4. No change
- M. No change
- N. No change
 - 1. No change
 - 2. No change
 - 3. No change
 - 4. No change
- O. No change
 - 1. No change
 - 2. No change
 - 3. No change
 - 4. No change
- P. In the event of an unknown failure of a gas pipeline resulting in a master meter system operator's being required to provide a report under subsection (Q) and in the operator's removing a portion of the failed pipeline, the following shall occur:
 - 1. No change
 - 2. No change
 - a. No change
 - b. No change
 - c. No change
 - d. No change
 - e. No change
 - f. No change

- 3. No change
 - a. No change
 - b. No change
 - i. No change
 - ii. No change
- 4. No change
- 5. No change
 - a. No change
 - i. No change
 - ii. No change
 - iii. No change
 - b. No change
 - i. No change
 - ii. No change
 - iii. No change
 - iv. No change
 - v. No change
- 6. No change
 - a. No change
 - b. No change
 - i. No change
 - ii. No change
 - c. No change
 - i. No change
 - ii. No change
 - d. No change
- Q. No change
 - 1. No change
 - a. No change
 - i. No change
 - ii. No change
 - iii. No change
 - iv. No change
 - v. No change
 - vi. No change
 - vii. No change
 - viii. No change

- b. No change
- c. An event involving permanent or temporary discontinuance of service to a master meter system or any portion of a master meter system due to a failure of a leak test or for any purpose other than to perform routine maintenance; or
- d. No change
- 2. No change
 - a. No change
 - b. No change
 - c. No change
 - d. No change
 - e. No change;
 - f. No change
 - g. No change
- 3. No change
- R. No change
- S. To ensure compliance with all applicable provisions of this Article, the Commission or an authorized representative thereof, may enter the premises of an operator of a master meter system to inspect and investigate the property, books, papers, electronic files, business methods, and affairs that pertain to the operation of the master meter system.

ECONOMIC IMPACT STATEMENT PER A.R.S. § 41-1055

- 1. BRIEF DESCRIPTION: These amendments will amend rules R14-5-202, R14-5-203, R14-5-204, R-14-5-205 and R14-5-207. The proposed amendments are designed to update the Arizona Corporation Commission Pipeline Safety rules for conformity with the most current requirements of the Code of Federal Regulations (CFR), Title 49, Parts 40, 191, 192, except I(A)(2) and (3) of Appendix D to Part 192, 193, 195 (except 195.1(b)(2), (3), and (4)) and 199 (October 1, 2015) and improve clarity.
- 2. NEED: The Commission's Pipeline Safety Section, through its participation in the Federal Department of Transportation pipeline safety program, receives an annual grant from the Pipeline and Hazardous Materials Safety Administration's Federal Office to offset the Pipeline Safety Section's operational cost. Additionally, the Pipeline Safety Section has been granted agent status allowing it to enforce the Federal Pipeline Safety Standards. To maintain that status and to continue to receive grant monies the Commission must, pursuant to the Natural Gas Pipeline Safety Act and the Hazardous Liquid Pipeline Safety Act, adopt and keep current with the Federal Pipeline Safety Standards. The Commission believes that through the adoption and incorporation by reference of CFR Title 49 updates, the rules will be consistent with the Federal Regulations and will enhance public safety which will be in the best interest of all citizens in the State of Arizona.

3. AFFECTED CLASSES OF PERSONS:

- A. Operators of master meter gas distribution systems.
- B. Intrastate operators of natural gas and other gas pipelines.

C. Intrastate operators of hazardous liquid pipelines.

4. RULE IMPACT ON AFFECTED CLASSES OF PERSONS:

- A. There will be no impact on master meter system operators if they are already complying with the Federal Pipeline Safety Regulations.
- B. There will be no impact on operators of natural gas or other gas systems, other than operators of liquefied natural gas ("LNG") facilities, if they are already complying with the Federal Pipeline Safety Regulations. Operators of LNG facilities may experience increased testing costs when welding is performed, although the additional costs are expected to be minimal as welding is a non-recurring activity. The increased costs will only occur if the LNG facility operator is not already ensuring that nondestructive testing is completed for each weld performed on newly installed, replaced, or repaired pipeline or appurtenances.

Arizona testing laboratories uniformly charge for nondestructive testing by the hour rather than by the weld, and each Arizona testing laboratory would charge for a full day's labor per technician because the current Arizona LNG facilities are outside of the lab's vicinity. Each lab charges a flat rental cost for the mobile testing lab and darkroom facilities, at a cost of approximately \$700 per day, and would charge travel expense of approximately \$0.75 per mile, per diem of \$175 per technician, and the costs of consumable testing materials. The costs for the different testing methods, not including the flat rental cost, technician per diem, and mileage charges, are estimated as follows:

- (a) Radiography Labor cost of \$145/technician/hour for eight hours and film cost of \$36 to \$41 per weld;
- (b) Ultrasonic Labor cost of \$80/technician/hour for eight hours;
- (c) Liquid penetrant Labor cost of \$75/technician/hour for eight hours and \$15 per can of liquid penetrant used; and
- (d) Magnetic particle Labor cost of \$75/technician/hour for eight hours and approximately \$35/day for materials used.

Because R14-5-202(T) allows an LNG facility operator to select the nondestructive testing method to be used and allows for flexibility in the timing of testing, by allowing all testing to be performed after all welding is completed versus the current requirement for testing of a percentage of each day's welds, an LNG facility operator will be able to mitigate its testing expenses and may even find that testing comes less expensive. Additionally, if testing required by R14-5-202(T) prevents a weld failure that would result in release of large quantities of gas, the impacted LNG facility operator will receive significant benefits in the form of avoided product loss and damages, and the public will receive significant benefits due to the avoided public health and safety hazard that would result.

- C. There will be no impact on operators of hazardous liquid pipelines if they are already complying with the Federal Pipeline Safety Regulations.
- 5. COST AND BENEFITS TO THE AGENCY: The proposed amendments to the existing rules will have a minimal cost effect on the Commission and will have no impact on other state agencies. The Commission will benefit by maintaining agent status in

keeping current with the Federal Pipeline Safety Standards. The Commission believes that by amending the existing rules, the rules will be consistent with the Federal Regulations and will enhance public safety which will be in the best interest of all citizens in the State of Arizona.

- 6. COST AND BENEFITS TO POLITICAL SUBDIVISIONS: For those political subdivisions that are operators of intrastate pipelines or master meter operators, there will be little impact to political subdivisions if they are already complying with the Federal Pipeline Safety Regulations.
- 7. COST AND BENEFITS TO PRIVATE PERSONS: The proposed amendments to the existing rules will have no effect upon private persons or users of the gas service provided by regulated public utilities as they presently are required to be in compliance with all standards, but, this will benefit consumers, users and the general public by the operation and maintenance of a safe pipeline system.
- 8. COST AND BENEFITS TO CONSUMERS OR USERS OF ANY PRODUCT OR SERVICE IN THE IMPLEMENTATION OF THE NEW RULES: The proposed amendments to the existing rules will have no effect upon consumers or users of the gas service provided by regulated public utilities as they presently are required to be in compliance with all standards, but, this will benefit consumers, users and the general public by the operation and maintenance of a safe pipeline system.

- 9. LESS COSTLY OR INTRUSIVE METHODS: The amendments to the rules are the least costly method for obtaining compliance with the long standing minimum safety standards. The rules do not impose additional standards. There is no less intrusive method.
- 10. ALTERNATIVE METHODS CONSIDERED: There are no alternative methods available that ensure the public health and safety to the degree the proposed amendments ensure.